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HERAKLION 2019

26-29 June 2019

BIOCHAR PRODUCTION FROM SEWAGE SLUDGE AND MICROALGAE COMBINATION: PROPERTIES, SUSTAINABILITY AND POSSIBLE ROLE IN A CIRCULAR ECONOMY

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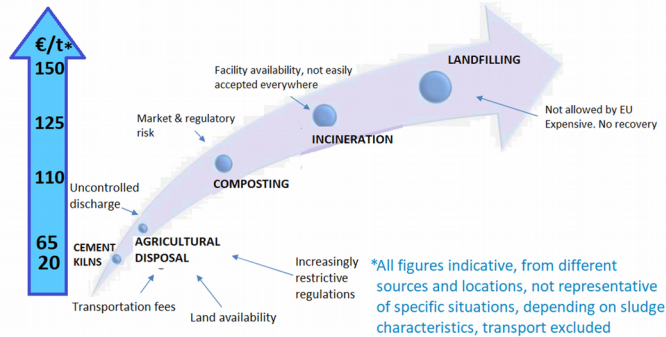
*Department of Civil Engineering & Architecture,
University of Pavia, Italy*

STATEMENT OF PROBLEM -1

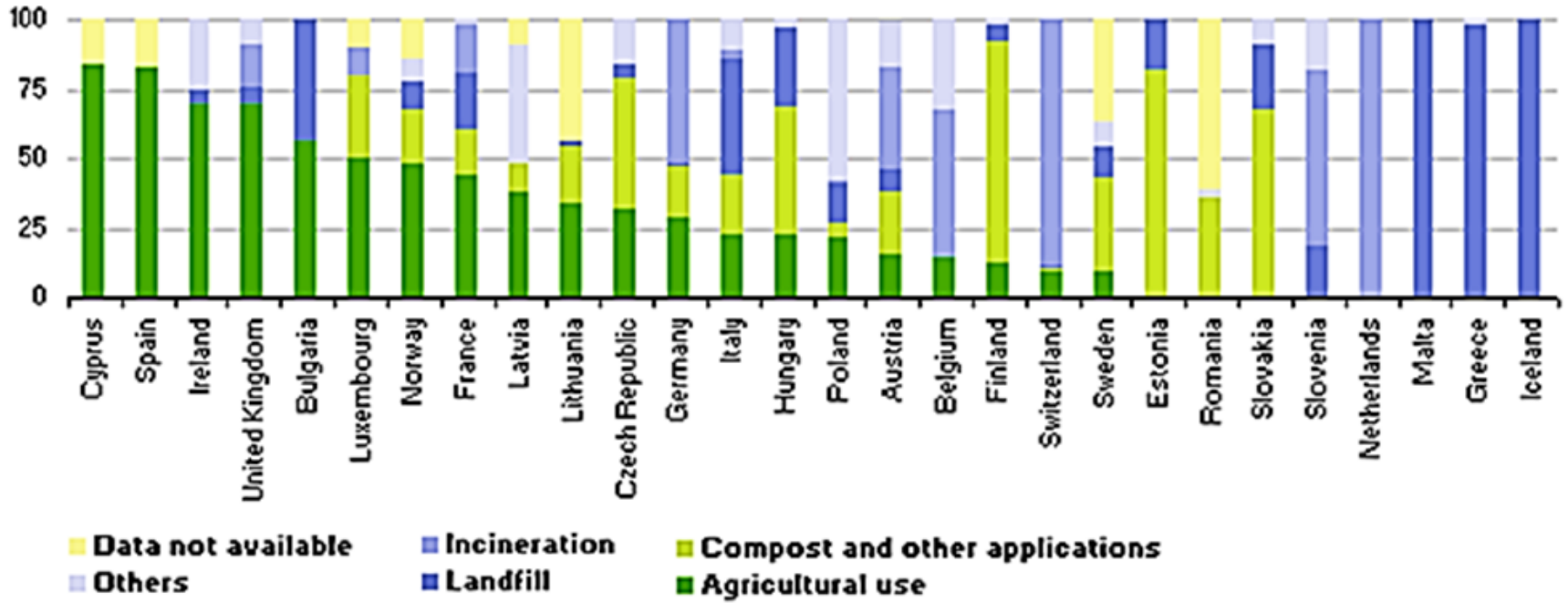
Municipal WWTPs excess sludge production expected in 2020 for the entire EU is about 13 Mt.

Assuming a dried sludge water content of 30%, the total volume of sludge to be disposed yearly would be just short of the volume of **FOUR** Cheope's PYRAMIDS!

≈ 4x



Main sludge disposal options in EU member states



QUESTION: WHAT IS THE MOST SUSTAINABLE OPTION

Source: Eurostat, 2016

STATEMENT OF PROBLEM -2

Recent technological advances have postulated a paradigmatic change in WW treatment technologies: example the Almeria (Spain) WWTP where WW is treated by a mixture of bacteria and microalgae.

Advantages

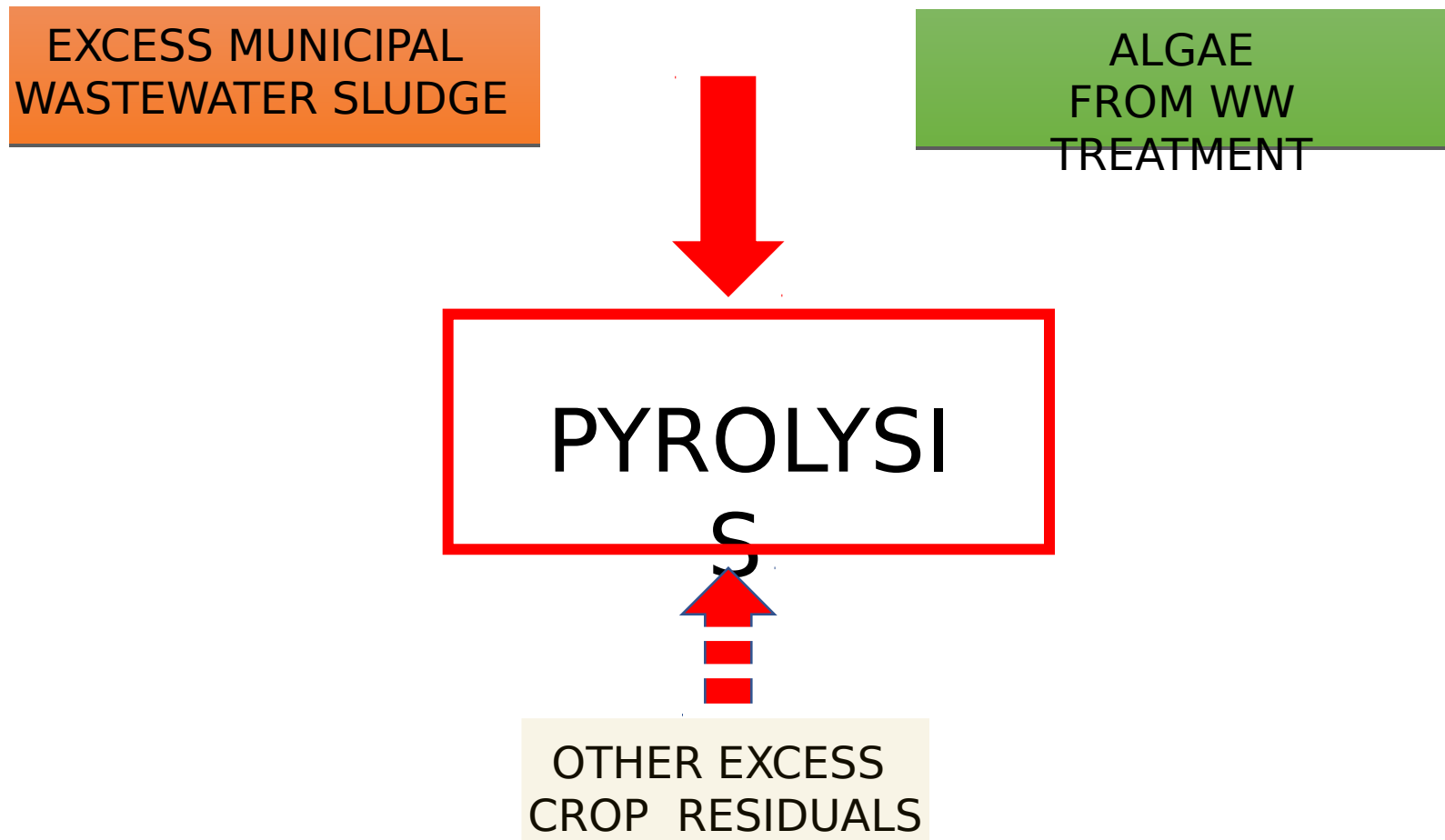
- (or less) O₂ supply
- Bacteria remove C
- Algae remove N, P and supply O₂
- Algal/bacterial mix can be digested or converted to fertilizer

Disadvantages

- Need close to 365 sunny days/year
- “Sludge” is a mix of m-algae and bacteria
 - Difficult to dewater
- May not solve the residuals issue



POSSIBLE SOLUTION



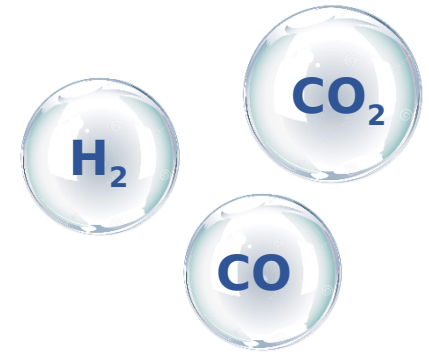
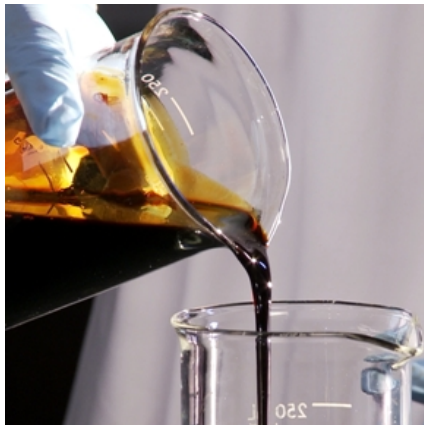
We postulate that co-pyrolysis of EMWS, microalgae, and (eventually) other excess crop residues (i.e. wine-making residuals, rice straw, roadside grass clippings, etc) is not only effective in

PYROLYSIS PRODUCTS

BIO-OIL

BIOCHAR

SYNGAS

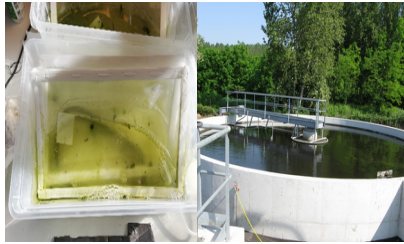


**HIGH C
CONTENTS
& LONG-TERM
STORAGE**

**LIMITED
RELEASE OF
HEAVY METALS**

**AMPLE APPLICATION
POSSIBILITIES**

EXPERIMENTAL SETUP

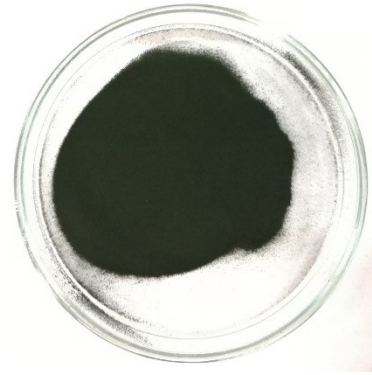


TYPE "A"
SAMPLE Mix
(B+D)

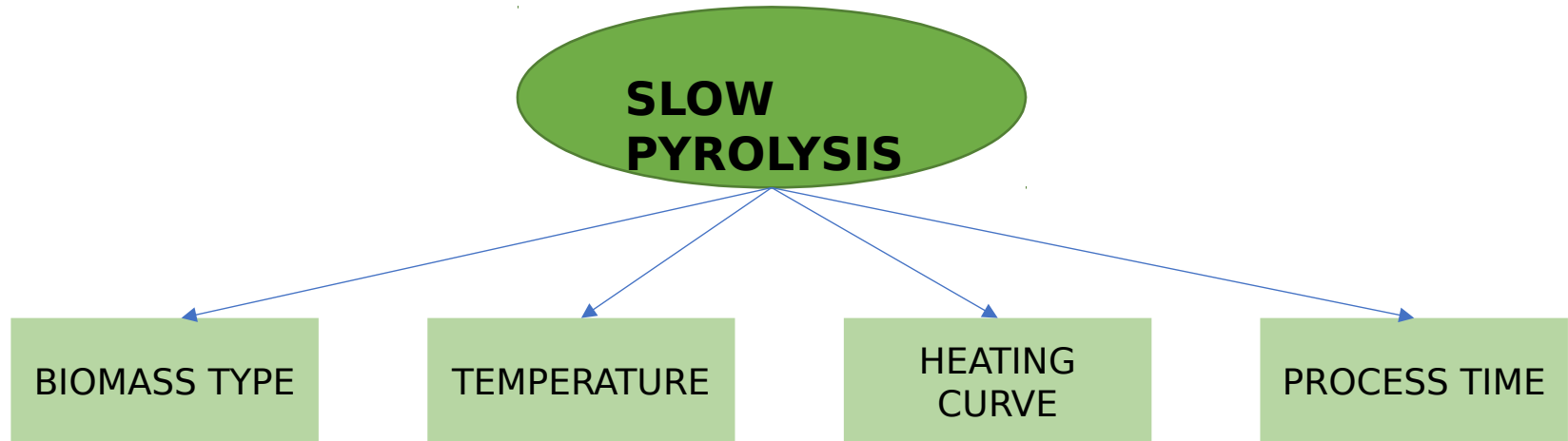
TYPE "B"
SAMPLE
Lab-grown
algae

TYPE 'C'
SAMPLE
Commercial
Algae

TYPE 'D'
SAMPLE
EMWS



BIOCHAR PRODUCTION



INITIAL PRODUCT CHARACTERIZATION

TGA Analysis

Elemental Analysis

FINAL PRODUCT CHARACTERIZATION

Elemental Analysis

Specific Surface Area

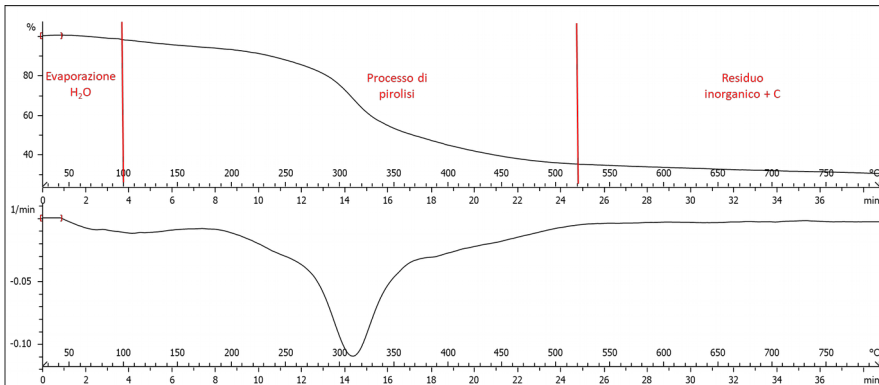
Porosity

LHV

INITIAL CHARACTERIZATION

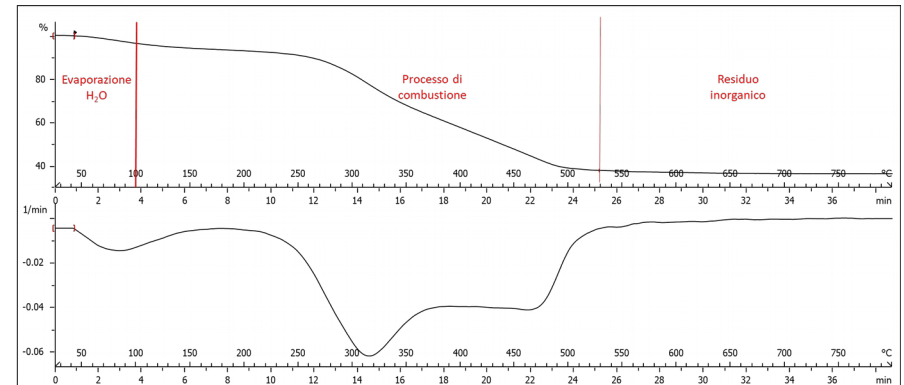
N - TGA

- Humidity content
- Pyrolysis Temperature

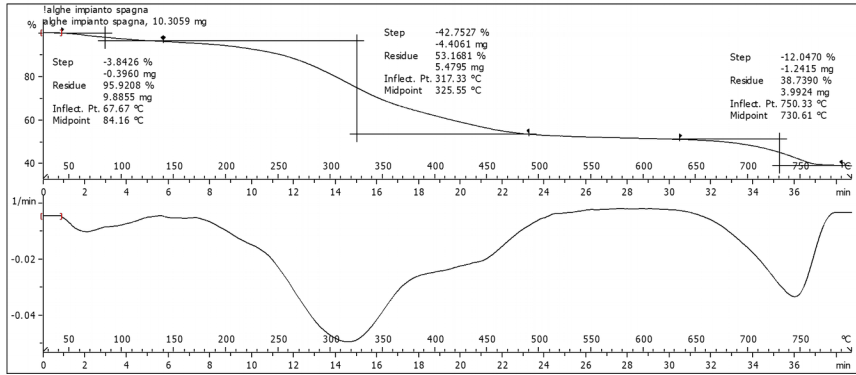


AIR TGA

- Humidity Content
- Ash Content



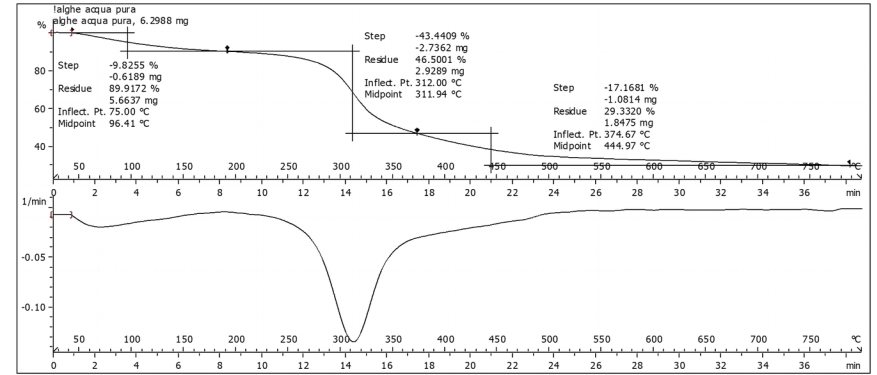
INITIAL CHARACTERIZATION



Lab: METTLER

STAR® SW 12.10

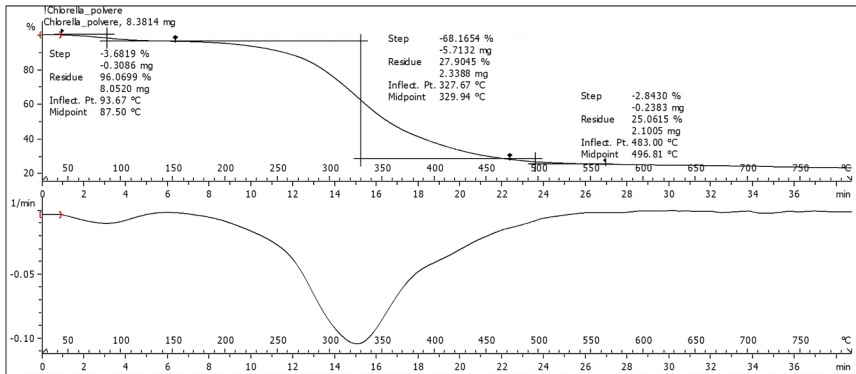
SAMPLE A, Mix



Lab: METTLER

STAR® SW 12.10

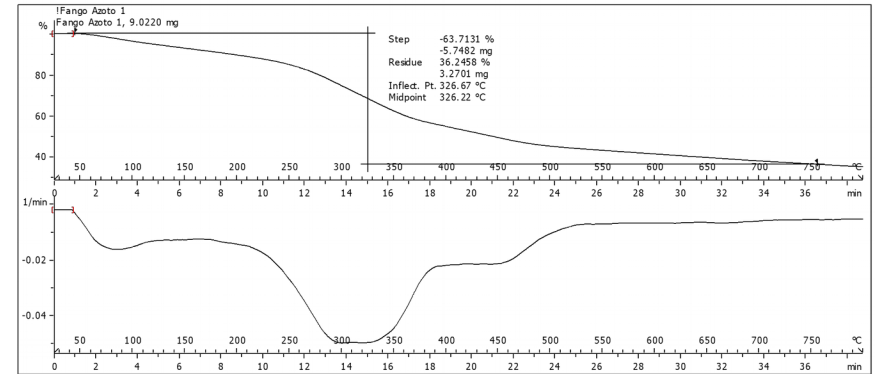
SAMPLE B, Algae grown in lab



Lab: METTLER

STAR® SW 12.10

SAMPLE C, Commercial Algae



Lab: METTLER

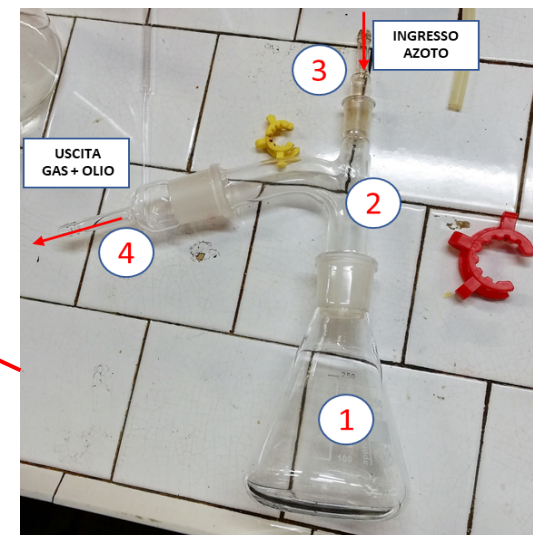
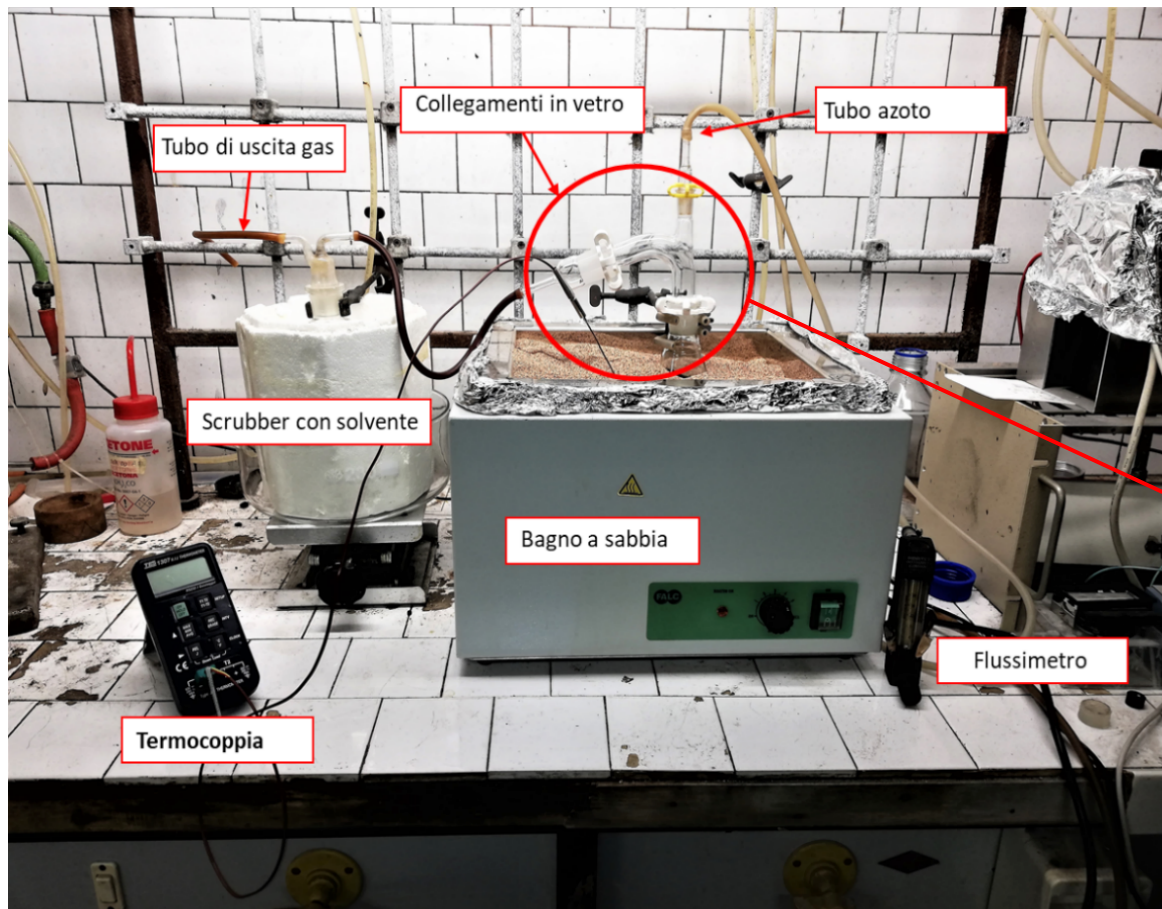
STAR® SW 12.10

SAMPLE D, UMWS

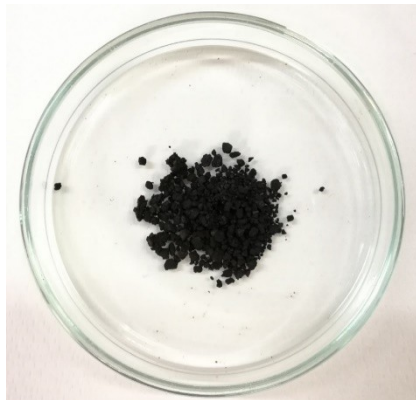
AIR TGA RESULTS

| SAMPLE | ASH CONTENT |
|---------------------|--------------------|
| A, Mix | 24 % |
| B, Lab grown Algae | 14 % |
| C, Commercial algae | 5 % |
| D, UMWS | 30 % |

PYROLYSIS TESTS



PYROLYSIS PRODUCTS



SAMPLE A (MIX)
500°C, Uniform
Granulometry, black



SAMPLE D 500°C,
Uniform
granulometry, black



SAMPLE C 500°C,
Varied granulometry,
black



SAMPLE A (MIX) 350°C,
Uniform granulometry,
brown



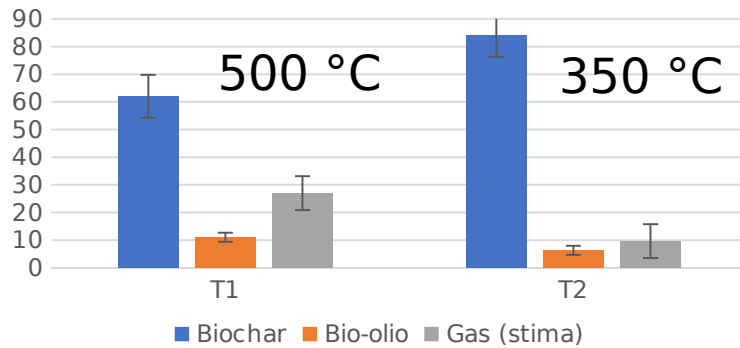
SAMPLE D 350°C,
Uniform
granulometry, brown



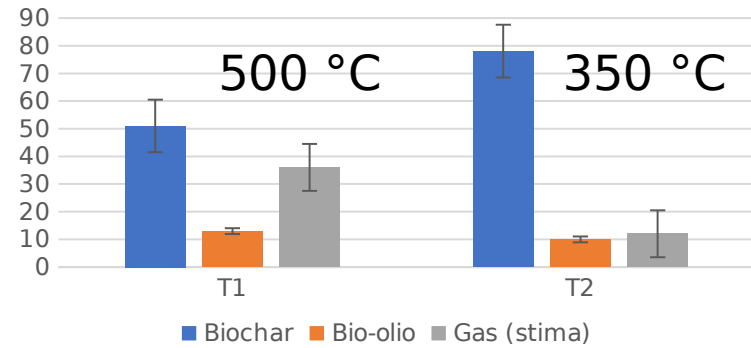
SAMPLE C 350°C,
Varied granulometry,
black

PRODUCTS

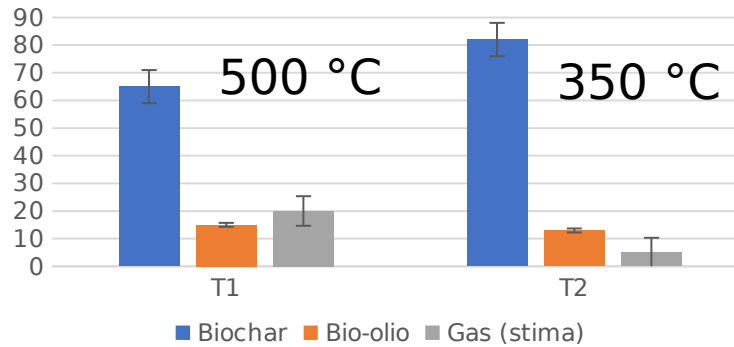
Pyrolysis sample A



Pyrolysis sample C



Pyrolysis sample D



PYROLYSIS PRODUCTS SUMMARY

| SAMPLE | | T (°C) | % Biochar | % Bio-oil | % Gas | % H ₂ O |
|----------|---|--------|-----------|-----------|-------|--------------------|
| Sample A | 1 | 500 | 63 | 15 | 22 | 5 |
| | | 500 | 62 | 8 | 30 | |
| | | 500 | 62 | 13 | 25 | |
| | 2 | 350 | 81 | 4 | 15 | |
| | | 350 | 85 | 6 | 9 | |
| | | 350 | 82 | 7 | 11 | |
| Sample C | 3 | 500 | 50 | 15 | 35 | 5 |
| | | 500 | 50 | 14 | 36 | |
| | | 500 | 52 | 11 | 37 | |
| | 4 | 350 | 82 | 11 | 7 | |
| | | 350 | 80 | 10 | 10 | |
| | | 350 | 72 | 10 | 18 | |
| Sample D | 5 | 500 | 64 | 12 | 24 | 9 |
| | | 500 | 61 | 18 | 21 | |
| | | 500 | 69 | 14 | 17 | |
| | 6 | 350 | 87 | 12 | 1 | |
| | | 350 | 79 | 13 | 8 | |
| | | 350 | 80 | 14 | 6 | |

BIOCHAR CHARACTERIZATION

| TEST | PURPOSE |
|---------------------|--|
| TGA in air | Determine ash content |
| TGA in nitrogen gas | Verification of pyrolysis completion |
| IR | Chem. Bounds Variation after pyrolysis |
| Calorimetry | Determine HCC |

| SAMPLE | HCC (MJ/kg) |
|--------|-------------|
| 1 | 16 |
| 2 | 17 |
| 3 | 17 |
| 4 | 16 |
| 5 | 29 |
| 6 | 27 |

RESULTS DISCUSSION

1. UMWS PYROLYSIS

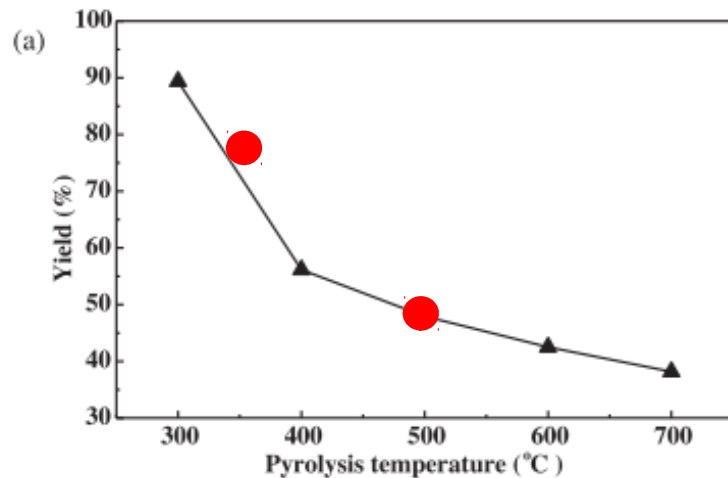
| SAMPLE | REACTOR | T °C | GAS | INITIAL WEIGHT | REFERENCE |
|--------|-----------------------|--------------------|----------|----------------|------------------------|
| UMWS | Quarts, fluidized bed | 350, 450, 550, 950 | He | 30 g | (Domı et al., 2009) |
| UMWS | Tubular fluidized bed | 300, 400, 500, 700 | Nitrogen | 264 - 273 g | (Hossain et al., 2011) |
| UMWS | Sand bed | 350, 500 | Nitrogen | 20 | This work |

| FRACTION | (Domı et al., 2009) | | (Hossain et al., 2011) | | This work | |
|----------|---------------------|--------|------------------------|--------|-----------|-------|
| | 350 °C | 550 °C | 300 °C | 550 °C | 350 °C | 500°C |
| % char | 52 | 49 | 72.3 | 57.9 | 82 | 65 |
| % oil | 10 | 9 | - | - | 13 | 15 |
| % gas | 20 | 21 | - | - | 5 | 20 |

RESULTS DISCUSSION

2. MICROALGAE PYROLYSIS

| SAMPLE | REACTOR | T °C | GAS | HEATING RATE | INITIAL WEIGHT | REF. |
|---------------------------|------------------------|--------------------|----------|--------------|----------------|----------------------|
| Chlorella | Sand bed | 350, 500 | Nitrogen | 5 °C/min | 20 g | This work |
| Chlorella-based residuals | Tubular, fluidized bed | 300, 400, 500, 700 | nitrogen | 10 °C/min | 0,2 g | (Chang et al., 2015) |

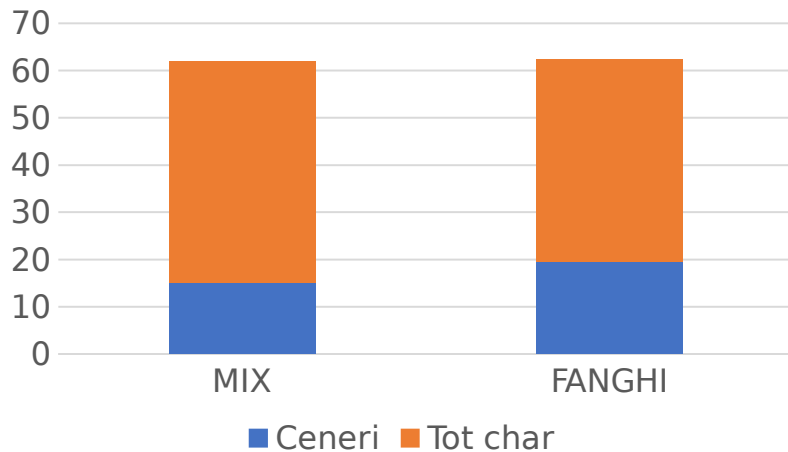


| T °C | YIELD BIOCHAR (%) |
|------|-------------------|
| 350 | 78 |
| 500 | 50 |

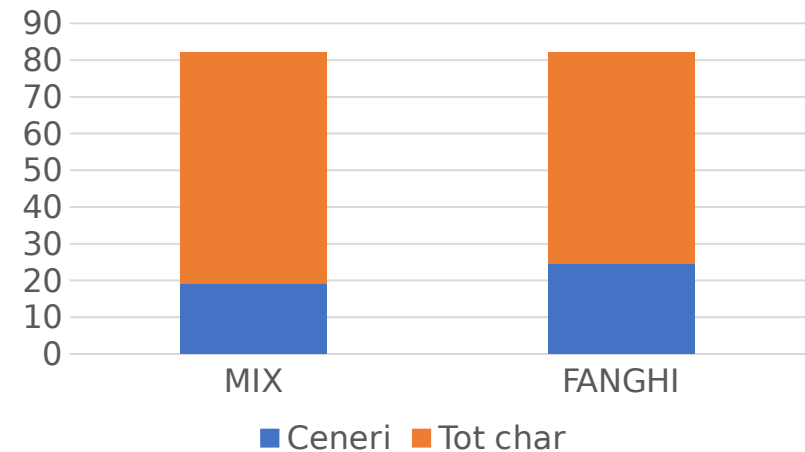
DISCUSSION

3. CO-PYROLYSIS OF UMWS and MICROALGAE

@ 500 °C



@ 350 °C



BIOCHAR APPLICATIONS

SOIL AMMENDANT

INORGANIC & ORGANIC POLLUTANTS
ADSORBENT

TREATMENT OF INDUSTRIAL WASTE WATER

ANODIC MATERIAL (MFCs)

FUEL

CONCLUSIONS

- ✓ UMWS and algae co-pyrolysis is a sustainable solution to the disposal issue
- ✓ Production of solid residue with multiple applications
- ✓ Determination of ideal ratio UMWS/algae to maximise biochar production

THANK YOU!!! ... and, remember: save the date



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Conference Chairman: Prof. Andrea G. Capodaglio, PhD, PE, Fellow IWA, BCEE

https://iwa-network.org/events/15th-iwa-specialist-conference-on-water-basin-and-river-management

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